

**Listing of Claims**

1. (currently amended) A screen assembly for a vibratory separator, the screen assembly comprising

a frame with a first frame end spaced apart from a second frame end by two opposed spaced-apart sides including a first side and a second side,

screening material on the frame,

a plurality of crossmembers spaced apart and extending from the first side to the second side, each crossmember of the plurality of crossmembers connected to the first side and the second side, and

each crossmember of the plurality of crossmembers having at least one series of openings therethrough, said openings made by removing material from a crossmember.

2. (original) The screen assembly of claim 1 wherein each crossmember has a length and the at least one series of openings extending along substantially all of said length.

3. (original) The screen assembly of claim 1 wherein the at least one series of openings is two parallel spaced-apart series of crossmembers.

4. (original) The screen assembly of claim 1 wherein the openings of the at least one series of openings are triangular in shape.

5. (original) The screen assembly of claim 4 wherein alternating openings are inverted with respect to openings adjacent thereto.

6. (original) The screen assembly of claim 1 further comprising

a plurality of spaced-apart rods connected between and to the first frame end and the second frame end,

each rod of the plurality of spaced-apart rods passing through the plurality of crossmembers.

7. (original) The screen assembly of claim 1 wherein each of the two spaced-apart sides has a series of side openings.

8. (original) The screen assembly of claim 7 wherein each of the two spaced-apart sides has a series of cut out portions.

1       9. (original) The screen assembly of claim 8 wherein the side  
2       openings are not lined up with the cut out portions.

1       10. (original) The screen assembly of claim 1 at least one of  
2       the first frame end and the second frame end has a series of  
3       spaced-apart openings.

1       11. (original) The screen assembly of claim 1 wherein the at  
2       least one series of openings therethrough comprises a series of  
3       spaced-apart openings so that each of said crossmembers is a truss-  
4       like structure.

1       12. (original) The screen assembly of claim 1 wherein at  
2       least one crossmember of the plurality of crossmembers has a "V"  
3       shape when viewed on end, the "V" shape comprising a first leg  
4       connected to a second leg, at least one of said legs having a  
5       series of spaced-apart openings therethrough.

1       13. (original) The screen assembly of claim 10 wherein the at  
2       least one of said legs is both legs each with a series of spaced-  
3       apart openings therethrough.

1       14. (original) The screen assembly of claim 1 wherein the  
2       screening material is a plurality of superimposed layers of  
3       screening material.

1       15. (original) The screen assembly of claim 14 wherein the  
2       plurality of layers of screening material are connected together  
3       and are connected to the plurality of crossmembers.

1       16. (original) The screen assembly of claim 1 further  
2       comprising

3               at least one spring member disposed between the  
4               frame and the screening material.

1       17. (original) The screen assembly of claim 1 wherein at least  
2       one of the crossmembers comprises a wire grid structure.

1       18. (original) The screen assembly of claim 17 wherein the  
2       wire grid structure includes a plurality of adjacent wire pyramid  
3       structures.

1       19. (original) The screen assembly of claim 1 further  
2       comprising

3               a plurality of holding portions including a  
4               plurality of holding portions on each of the first side and the  
5               second side, each of the plurality of holding portions for holding

6 one of the plurality of crossmembers, each holding portion  
7 extending inwardly from a surface of the first side or of the  
8 second side,

9 each holding portion connected to a corresponding  
10 crossmember,

11 each crossmember having two ends and a holding  
12 portion connected to each of said ends.

13 20. (original) The screen assembly of claim 19 wherein each  
14 holding portion has a recess therein and part of a corresponding  
15 crossmember is disposed within said recess.

16 21. (currently amended) A vibratory separator for treating  
17 material introduced thereto, the vibratory separator comprising  
screen assembly holding apparatus,

vibration apparatus for vibrating a screen assembly  
on the screen assembly holding apparatus, and

at least one screen assembly on the screen assembly  
holding apparatus, the at least one screen assembly comprising  
a frame with a first frame end spaced apart from a second  
frame end by two opposed spaced-apart sides including a first  
side and a second side, screening material on the frame, a  
plurality of crossmembers spaced apart and extending from the  
first side to the second side, each crossmember of the  
plurality of crossmembers connected to the first side and the  
second side, and each crossmember of the plurality of  
crossmembers having at least one series of openings  
therethrough, said openings made by removing material from a  
crossmember.

22. (currently amended) A method for treating material with a  
vibratory separator, the method comprising

introducing material to be treated to a vibratory  
separator, the vibratory separator comprising

screen assembly holding apparatus including  
screen mounting structure,

vibration apparatus for vibrating a screen  
assembly on the screen assembly holding apparatus,

at least one screen assembly on the screen

10 assembly holding apparatus, the at least one screen  
11 assembly comprising a support for screening material, a  
12 plurality of crossmembers spaced apart and extending from  
13 the first side to the second side, each crossmember of  
14 the plurality of crossmembers connected to the first side  
15 and the second side, and at least one of the crossmembers  
16 of the plurality of crossmembers having at least one  
17 series of openings therethrough said openings made by  
18 removing material from a crossmember.

19 23. (original) The method of claim 22 further comprising a  
20 method for mounting the screen assembly to the screen mounting  
21 structure of the vibratory separator to facilitate sealing of an  
22 interface between the screen assembly and the screen mounting  
23 structure, the screen mounting structure including a plurality of  
24 support members extending from a first separator side of the  
25 vibratory separator to a second separator side thereof with  
26 material flowable between said sides in a first direction that is  
27 a direction generally parallel to said sides, the screen assembly  
28 having a support and screening material on the support for treating  
29 material introduced to the vibratory separator, the support  
30 including four interconnected sides including two pairs of sides,  
31 a first pair with a first side and a second side and a second pair  
32 with a third side and a fourth side, the first side spaced-apart  
33 from the second side by spaced-apart third and fourth sides, the  
34 first side and the second side generally parallel to the first  
35 separator side and the second separator side upon installation of  
36 the screen assembly in the vibratory separator, the support having  
37 generally screening material thereon, the support having a  
38 plurality of spaced-apart longitudinal crossmembers extending  
39 between and connected to only one of the pairs of sides, each  
40 longitudinal crossmember not in contact with the third side and the  
41 fourth side, the screen mounting structure including crowning  
42 apparatus for forcible abutment against the third side and the  
43 fourth side of the support to effect bending of the first side and  
44 the second side of the support and thereby effect crowning of the  
45 screen assembly within the vibratory separator, the method  
46 comprising

47                         locating the screen assembly on the screen mounting  
48                         structure,

49                         positioning the screen assembly with respect to the  
50                         screen mounting structure so that the longitudinal  
51                         crossmembers are all either generally transverse to the first  
52                         direction, and

53                         forcing the first and second sides of the support  
54                         down with the crowning apparatus to effect crowning of the  
55                         screen assembly, the support rigid yet sufficiently flexible  
56                         so that with the screen assembly in a crowned configuration  
57                         the third side and the fourth side each along substantially  
58                         all of the length thereof sealingly contact a surface of the  
59                         screen mounting structure.

1                         24. (original) The screen assembly of claim 23 wherein the  
2                         plurality of longitudinal crossmembers of the support includes  
3                         a first longitudinal crossmember and a second  
4                         longitudinal crossmember and at least one transverse  
5                         crossmember extending between and connected to the first  
6                         longitudinal crossmember and the second longitudinal  
7                         crossmember.

1                         25. (original) The screen assembly of claim 24 wherein the at  
2                         least one transverse crossmember is two transverse crossmembers  
3                         equally spaced-apart from each other and from the first and second  
4                         sides of the support.